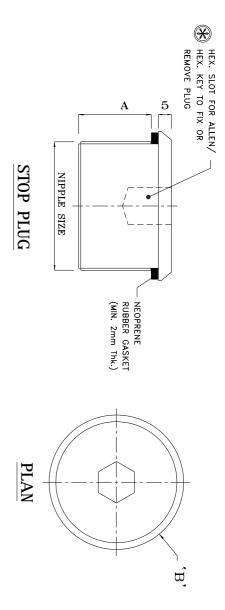
THIS DRAWING IS PROPERTY OF "SUDHIR SWITCHGEARS PYT. LTD." AND MUST BE RETURNED ON REQUEST IT IS SUBMITED AS CONFIDENTIAL INFORMATION IN CONNECTION WITH ENQUIRY, TENDER, ORDER, OR CONTRACTS IT IS NOT TO BE USED FOR ANY OTHER PURPOSE OR ORDER NOR MAY IT RE-COPIED OR LENT WITHOUT OUR AUTHORITY IN WRITING.

[ALL THREADS TOLERANCE ARE AS PER ISO 965-1 (1980) & 965-3 (1980)] OPTIONS: THE TYPE OF THREADS MAY BE BSP/NPT/PG OF EQUIVLENT SIZE



STOPPING PLUG DESCRIPTION TABLE :

	200	I.Smm FIICH	oumm	Iomm (Min.)	M/6 MEIRIC IHREADS	DF/2019-7
	0	1 n n n n n n n n n n n n n n n n n n n	00	17 (11:)	- 1	SD /5010-7
	195	1.5mm PITCH	67 mm	13mm (Min.)	M62 METRIC THREADS	SP/2019-6
	165	1.5mm PITCH	55 mm	13mm (Min.)	M50 METRIC THREADS	SP/2019-5
	130	1.5mm PITCH	45 mm	13mm (Min.)	M40 METRIC THREADS	SP/2019-4
	130	1.5mm PITCH	38 mm	13mm (Min.)	M32 METRIC THREADS	SP/2019-3
	95	1.5mm PITCH	30 mm	13mm (Min.)	M25 METRIC THREADS	SP/2019-2
	65	1.5mm PITCH	25 mm	13mm (Min.)	M20 METRIC THREADS	SP/2019-1
3	Maximum Assembly Torque in Nm	THREAD PITCH	ØB	A Thread Length	NIPPLE SIZES	CAT. No.

3/4" HEX. SLOT FOR ALLEN/HEX. KEY TO FIX OR REMOVE PLUG

M10 HEX. SLOT FOR ALLEN/HEX. KEY TO FIX OR REMOVE PLUG

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æv. COMPONENT LAYOUT IS TENTATIVE RELOCATION OF PARTS & COMPONENTS OVERALL DIMENSIONS ARE ±2mm IS POSSIBLE AT THE TIME OF ACTUAL MANUFACTURING. NOTE: DATE DESCRIPTION DRN. SHO. APPO.

SHEET 1 OF 1
SCALE N. T. S. REV.- 0

Dt. 04/08/2022

IN/CIMFR/TR22/R/1404

CM/L-0002914461 BIS LICENCE No.

APPD.

AKSHAY

CMRI. CERT. No.

SP/2019-1 TO 7 MODEL No.: SP/2019-1 TO 7

SUDHIR SWITCHCEARS PVT. LTD. 130, MUNBAI SAMACHAR MARG, MUNBAI - 400 023

FLAMEPROOF-WEATHERPROOF STOPPING PLUG

TITLE : SUDHIR

Reference IS/IEC Standard as follows:

FILE No. : DRAWING-2023/STD. G.A./SP2019-1 TO 7

ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.

- FLAMEPROOF (Ex d) PROTECITON IIA/IIB & IIC, IS/IEC 60079-1 (2014)
- 2 INGRESS (IP) PROTECITON IP:66, IS/IEC 60529 (2001). (Reaffirmed 2014)

Standard Specification

- _ MATERIAL OF CONSTRUCTION - STAINLESS STEEL/M.S./BRASS NICKEL PLATED
- 2 NIPPLE ENTRY REFER DRAWING & TABLE